

Technical Data Sheet

- Campione/Sample: WHITE JC

- Prodotto/Product: Succo d'uva Bianco Concentrato - STD

White Grape Juice concentrated - STD

68 or 65 °Bx

- Vendemmia/Crop: 2023

INGREDIENTS:

100% grape juice from Vitis Vinifera or Vitis Labrusca grapes.

PRODUCT DESCRIPTION:

White grape juice concentrate is a natural and neutral product that comes from a concentration of grape must by physical means. During the process, excess of Sulphur Dioxide and water are removed to give a dense and sticky liquid.

ORGANOLEPTIC PROPERTIES:

Color: Pale yellow to amber **Aroma**: Typical grape flavour

Taste: Characteristic of grape juice,

CHEMICAL PROPERTIES:

| Grado Brix | °Bx | 68.00 (± 0.50) |
|--|-------------------|----------------------|
| Brix Degree | | $65.00 (\pm 0.50)$ |
| Densità density | g/cm ³ | 1.34 (± 0.02) |
| Grado Baumè Baumè Degree | °Be | 37.30 (± 0.30) |
| Acidità totale (in acido tartarico a pH 7) Total Acidity (in tartaric acid equivalent) | g/Kg | 10 (± 3) |
| pH (pH metro / 20° C) | | $3.10 (\pm 0.30)$ |
| SO ₂ (IFU 7a) | ppm | < 100 (± 10) |
| Color O.D. 430nm ¹ | O.D. | $0.100 (\pm 0.50)$ |
| Polifenoli Totali Total Poliphenols | T% mg/Kg | > 75% 600 (± 15%) |
| Ferro Iron | mg/kg | < 15.0 (± 3) |
| Rame Copper | mg/kg | < 2.00 (± 0.5) |

¹ COLOR METHOD OD.

Dilute the juice in @ 16 °Bx with distilled water, read direct absorbance @ 430nm. To be intended as color @ arrival port for temperature controlled transport.

| Vinicola S.Nazaro s.r.l. | Stabilimento operativo: |
|---|--|
| 42048 Rubiera (RE) – Via Emilia Est, 26 | 46020 Pegognaga (MN) – Via Gonzaga, 12 |
| Tel. e Fax 0522 626245 | Tel. 0376 558428 – Fax 0376 553448 |
| C.F. e P.I. 01431240355 | |



- the product comes only from mature and sound grapes;
- the product is conform to the EU legislation for deionized grape juices (EC Reg. 1234/07);
- the product does not contain any added sugars, flavor or colouring substances;
- the product is NON GMO and it's free from GMO product;
- the product does not contain any allergen substances (including sulphite, albumin or casein);
- the product does not contain any harmful bacteria;
- Heavy metals content: below EU law limits as per Reg EU 1881/2006 and furthers.
- Pesticides: below EU law limits as per Reg EU 1881/2006 and furthers.
- Foreign contaminants: below EU law limits as per Reg EU 1881/2006 and furthers.

| PRODUCTION PERIOD | All over the year |
|----------------------------|--|
| OFFERING PERIOD | All over the year |
| SAMPLING PERIOD | Sept. March |
| SHIPMENT PERIOD | All over the year |
| BRIX | Normally available at 65° or 68° brix. We can evaluate inquiries for lower or higher brix products time to time |
| NOTES | Customized product available upon request. Being a natural product may undergo to sugar crystallization when stocked in cold ambient. Sugar crystallization is a normal and natural phenomenon, completely reversible. The crystallized sugars can be dissolved by warming and stirring the solution. Natural color evolution can occur during stocking time. |
| SUITABLE FOR: | Vegetarians Vegans Coeliac |
| FOOD SAFETY DECLARATION | We hereby declare that the productive process of Vinicola San Nazaro srl, following Reg. (CE) 852/2004, applies internal H.A.C.C.P plan, last revision n° 14 dtd 01/2020. Consequently, the analytical parameters checked on the finished product, particularly related to heavy metals, pesticides, methyl alcohol and Ochratoxin A, are within European law limits. All the primary packaging used are Food grade certified respecting EU law limits (Reg. (CE) 1881/2006 – Reg. (CE) 396/2005 – Reg. (CE) 2001/112). The quality control system implemented by Vinicola San Nazaro s.r.l. is certified under ISO 22.000 guidelines by Bureau Veritas. |
| RADIATION FREE DECLARTION | The grape juces concentrate are fully compliant with COUNCIL REGULATION (Euratom) 2016/52 of 15 January 2016 laying down maximum permitted levels of radioactive contamination of food and feed following a nuclear accident or any other case of radiological emergency, and repealing Regulation (Euratom) No 3954/87 and Commission Regulations (Euratom) No 944/89 and (Euratom) No 770/90 and have not been subjected to any kind of ionization treatment. |
| INTENDED USE | Products supplied by Vinicola San Nazaro are not destined for direct human consumption, these product are destined to professionals in food market. The wine products are destined to adults in good health while they are not recommended for vulnerable individuals due to the interaction with alcohol (i.e. pregnant women or individuals with certain medical conditions). Likewise customers are informed that drinking too much fruit juices may, in a poorly balanced diet, increase the risk of incurring into type 2 diabetes. |



PACKAGING - MICROBIOLOGICAL DATA & SHELF LIFE

NON ASEPTIC FILLED PRODUCT IN BULK:

| | TRUCK | TANK TAINER | FLEXY TANK | IBC | | |
|---------------------|---|--------------------------|------------------------------------|------------------|--|--|
| | 1000 | 25000 Liter | Strag copy PAID Printer Constraint | | | |
| Quantity | variable up to 32.000 Kg | variable up to 26.000 Kg | variable up to 26.000 Kg | 1000 L – 1350 Kg | | |
| Contact Material | stainless steel or fiberglass | Stainless steel | Food grade PET | Food Grade PE | | |
| | Microbiological Data (see next page for analytical methods) | | | | | |
| T.P.C. | < 1000 U.F.C. | < 1000 U.F.C. | < 1000 U.F.C. | < 1000 U.F.C. | | |
| Yeast | < 1000 U.F.C. | < 1000 U.F.C. | < 1000 U.F.C. | < 1000 U.F.C. | | |
| Mould | < 50 U.F.C. | < 50 U.F.C. | < 50 U.F.C. | < 50 U.F.C. | | |
| TAB&HRM | N.D. | N.D. | N.D. | N.D. | | |
| Coliform | N.D. | N.D. | N.D. | N.D. | | |
| Pathogen | N.D. | N.D. | N.D. | N.D. | | |
| | Shelf life – Organolectic evolution | | | | | |
| 20±2 °C | 15 days | 15 days | 15 days | 15 days | | |
| 5±3 °C* | 30 days | 30 days | 30 days | 30 days | | |
| -18±2 °C* | 12 months | 12 months | 12 months | 12 months | | |
| | Shelf life – Microbiologic evolution | | | | | |
| 20±2 °C | 3 days | 3 days | 3 days | 3 days | | |
| 5±3 °C* | 15 days | 15 days | 15 days | 15 days | | |
| -18±2 °C* | 6 months | 6 months | 6 months | 6 months | | |

^{*} Ideal temperatures for product stocking, it may increase the natural sugar crystallization.

PASTEURIZED FILLED PRODUCT IN BULK:

42048 Rubiera (RE) – Via Emilia Est, 26

Tel. e Fax 0522 626245 C.F. e P.I. 01431240355

| | Aseptic Ba | g | Conical metallic Drum | Straight metallic Drum | Plastic Drum |
|---------------------|------------|-------------------------------------|--------------------------------|------------------------|----------------|
| | | | | | |
| Quantity | 220 | 0 L | 220 L – 280 Kg | 220 L – 280 Kg | 220 L – 280 Kg |
| Contact Material | PET – N | le -PET | Food grade epoxy resin | Food grade epoxy resin | Food Grade PE |
| | | | Microbiological Data (see belo | |) |
| T.P. | | | | U.F.C./ml | |
| Yea | | < 10 U.F.C./ml | | | |
| Mou | | < 10 U.F.C./ml | | | |
| T.A.B. 8 | | N.D. | | | |
| Colif | orm | N.D. | | | |
| | | Shelf life – Organolectic evolution | | | |
| 20±2 | | 3 months | | | |
| | °C* | 12 months | | | |
| | | | | | |
| 5±3 -18±2 | : °C* | | 24 | months | |

46020 Pegognaga (MN) – Via Gonzaga, 12 Tel. 0376 558428 – Fax 0376 553448



| | Shelf life – Microbiologic evolution |
|-----------|--------------------------------------|
| 20±2 °C | 24 months |
| 5±3 °C* | 24 months |
| -18±2 °C* | 24 months |

Analytical methods for microbiological parameters:

| | Inspection method | Sample condition Incubation temperature and time | Incubation |
|---|---|---|---|
| Total bacteria | UNI EN ISO 4833-1:2013 | Sowing as such and decimal dilutions in BPW - cultivation land: Plate Count Agar | 37±1°C, 72 hours |
| Coliform bacteria | ISO 4832:2006 | Sowing as such and decimal dilutions in BPW - cultivation land: Violet Red Bile Glucose Agar + brillant Green | 30±1°C, 48 hours |
| Molds | NF V08-059:2002 | Sowing as such and decimal dilutions in BPW - cultivation land: chloramphenicol glucose agar + gentamicin | 25±1°C, 120 hours |
| Yeasts | NF V08-059:2002 | Sowing as such and decimal dilutions in BPW - cultivation land: chloramphenicol glucose agar + gentamicin | 25±1°C , 120hours |
| Thermophilic Acidophilic Bacteria (TAB) | IM.15.0207 - REFERENCE Evancho G.M., et al.; | Heat treatment at 75°C for 10 minutes; rapid cooling; serial dilutions. SAMPLING 10g | 45°C±1°C for at least 3 days /aerobic |
| Thermophilic Acidophilic Bacteria (TAB) | 2015 a | Heat treatment at 75°C for 10 minutes; rapid cooling; enrichment in 1:10 sample:medium. SAMPLING 100g | 45°C±1°C for at least 3 days /aerobic |
| Heat-Resistant Molds (HRM) | IM.15.0209 REFERENCE Rico-Munoz E., et al.; 2015b | Heat treatment at 75°C-80°C for 30 minutes; rapid cooling; serial dilutions. SAMPLING 100g | 30°C±1°C for at least 14 days / aerobic |